



1220 L Street, Northwest
 Washington, DC 20005-4070
 Tel: 202-682-8584
 Fax: 202-962-4797

I. MANUFACTURER'S INFORMATION

Manufacturer:	Baker Hughes INTEQ	HMIS Hazard	Rating and Key
Product Name:	API Test Calibration Bentonite	Health	0 Minimal 0
Chemical Name:	BENTONITE, UNTREATED	Flammability	0 Slight 1
Chemical Description:	NATURALLY OCCURRING MINERAL	Reactivity	0 Moderate 2
Proper Shipping Description:	DRILLING FLUID COMPOUND, N.O.S.	Personal	Serious 3
		Protection	E Severe 4
Hazard Class:	NOT REGULATED	UN Number:	NA
DOT Response Guide:	NA	Transportation Note:	NA
		Hazard Label:	NA

II. HAZARD IDENTIFICATION

Hazardous Components:	ACGIH TLV:	OSHA PEL:	%	CAS Number:	Product RQ:
Silica, Crystalline Quartz	0.1 MG/M3 R	0.1 MG/M3 R	2-15	14808-60-7	NA
Silica, Crystalline Cristobalite	0.05 MG/M3 R	0.05 MG/M3 R	2-12	14464-46-1	NA
Silica, Crystalline Tridymite	0.05 MG/M3 R	0.05 MG/M3 R	<2.0	15468-32-3	NA
Gypsum	5 MG/M3 R	10 MG/M3 R	1.0	13397-24-5	NA

Hazards Associated With Product Use

YES	YES	YES	YES
Combustible Liquid	Flammable Material	Pyrophoric Material	Explosive Material
Unstable material	Water Reactive Material	Oxidizer	Organic Peroxide
Corrosive Material	Compressed Gas	Irritant	Nuisance Particulate
Skin Hazard	Eye Hazard	Toxic Agent	Highly Toxic Agent
Sensitizer	Carcinogen	Reproductive Toxin	Blood Toxin
Nervous System Toxin	Lung Toxin	X Liver Toxin	Kidney Toxin

Community Right-to-Know (SARA Title III Section 311-312)

Fire	Sudden Release of Pressure:	Reactivity: Immediate (Acute):	X	Delayed (Chronic):	X
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III. PHYSICAL DATA:

Boiling Point (F)	NA	Vapor Pressure (mmHg):	NA	pH:	NEUTRAL
Melting Point (F):	NA	Vapor Density (Air=1):	NA	Specific Gravity	2.6
Freezing Point(F):	NA	Solubility In Water:	INSOLUBLE	Percent Volatile By Volume	NA
Odor Threshold:	NA	Appearance And Odor:	TAN, ODORLESS	Evaporation Rate (___=1):	NA
Material Is:	PURE POWDER	Coefficient of Water/Oil Distribution	INSOLUBLE IN OIL		

IV. FIRE & EXPLOSION HAZARD DATA:

Flashpoint (F):	NA	Auto Ignition Temperature (F):	NA	Explosive Limit - Lower:	NA	Upper:	NA
Extinguishing Media:	Water:	CO2:	Dry Chemical:	Foam:	Fog:		

Hazardous Combustion Products:

NONCOMBUSTIBLE. CAN PRODUCE SODIUM OXIDE AND CARBON DIOXIDE AT DECOMPOSITION TEMPERATURES.

Fire Fighting Procedures:

COMPATIBLE WITH AGENTS USED TO EXTINGUISH SURROUNDING FIRES.

Unusual Fire and Explosion Hazards:

WATER WET PRODUCT MAY BE SLIPPERY

ND - Not Determined NA - Not Applicable T - Total Dust R - Respirable Fraction C - Ceiling Limit

V. REACTIVITY DATA:

Chemically Stable: Yes: X No: If no, Under Which Conditions? NONE REPORTED
 Incompatibility (Materials to Avoid): NONE REPORTED
 Hazardous Decomposition on Byproducts: PRODUCT WILL NOT READILY DECOMPOSE.
 Hazardous Polymerization May Occur: Will Not Occur: X Conditions to Avoid: NA

VI. HEALTH HAZARD INFORMATION:

Primary Exposure Route: Skin Contact: Skin Absorption: Eye Contact: Inhalation: X Ingestion:
 Product Carcinogenicity: NTP: ND IARC: ND

Acute Effects of Overexposure:

INHALATION MAY RESULT IN DISTRESS IN BREATHING, COUGHING AND IRRITATION OF THE UPPER RESPIRATORY SYSTEM. SKIN AND EYE CONTACT MAY CAUSE MECHANICAL IRRITATION.

Chronic Effects of Overexposure:

UNPROTECTED PROLONGED INHALATION OF DUST CONTAINING CRYSTALLINE SILICA MAY CAUSE PERMANENT LUNG AND LIVER INJURY. LIMITED EVIDENCE (IARC) SHOWS THAT THE INHALATION OF CRYSTALLINE SILICA CAUSES CANCER IN HUMANS.

VII. EMERGENCY AND FIRST AID INSTRUCTIONS:

Eyes: FLUSH EYES WITH WATER 15 MINUTES. CONSULT A PHYSICIAN IF IRRITATION PERSISTS.
 Skin: WASH WITH MILD SOAP AND WATER. APPLY MEDICATED CREAMS TO RELIEVE IRRITATION AND REPLENISH SKIN OILS.
 Ingestion: GIVE FLUIDS TO RINSE MOUTH AND THROAT AND TO DILUTE. CONSULT A PHYSICIAN IF ADVERSE SYMPTOMS DEVELOP.
 Inhalation: REMOVE TO FRESH AIR IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION. IF BREATHING IS DIFFICULT, GIVE OXYGEN.

VIII. ENVIRONMENTAL PROTECTION PROCEDURES:Spill Response:

WEAR PROPER PROTECTIVE EQUIPMENT (SECTION IX). RECOVER SPILLED MATERIAL TO THE ORIGINAL CONTAINER FOR SALE IF POSSIBLE OR TO A SUITABLE WASTE CONTAINER. MINIMIZE DUSTING DURING CLEANUP. FLUSH RESIDUE WITH WATER.

Waste Disposal Method:

PRODUCT IS NOT HAZARDOUS ACCORDING TO RCRA CRITERIA OR LISTING AS SUPPLIED. DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS FOR DEALING WITH NONHAZARDOUS WASTE PRODUCT.

Handling:

WARNING! CONTAINS CRYSTALLINE SILICA, INHALATION OF WHICH MAY CAUSE CANCER. WEAR PROPER RESPIRATORY PROTECTIVE EQUIPMENT. MAY CAUSE MECHANICAL EYE, SKIN AND RESPIRATORY IRRITATION. AVOID CONTACT WITH EYES OR SKIN. AVOID BREATHING DUST.

Storage:

STORE IN A DRY PLACE. KEEP DUST TO A MINIMUM. KEEP CONTAINER CLOSED WHEN NOT IN USE. USE ADEQUATE VENTILATION.

IX. OCCUPATIONAL CONTROL MEASURES:

Respiratory Protection: USE AN APPROVED PARTICULATE RESPIRATOR IF EXPOSURE LIMITS MAY BE EXCEEDED.
 Ventilation: VENTILATION TO MAINTAIN SAFE EXPOSURES TO CRYSTALLINE SILICA CONTAINING DUST.
 Clothing: WEAR LONG PROTECTIVE CLOTHING WITH AN APRON TO KEEP OFF DUST.
 Eyewear: WEAR CHEMICAL SAFETY GOGGLES OR GLASSES WITH SIDESHIELDS
 Gloves: WEAR CLOTH, NEOPRENE OR RUBBER GLOVES TO PREVENT MECHANICAL IRRITATION.
 Footwear: WEAR NORMAL SAFETY BOOTS.

X. ADDITIONAL INFORMATION:

DISCLAIMER

The statements, information, and data provided in this material safety data sheet are believed reliable and accurate. However, no other guarantee, representation, warranty or responsibility is expressed or implied to any user, regardless of reliance on all or any part thereof. This includes warranties or merchantability or of fitness for a particular purpose, and The American Petroleum Institute assumes no responsibility whatever for advice or recommendations made. Nothing contained herein should be interpreted as permission, inducement, or condonement to violate any law pursuant to this product's use, conveyance or disposal.

Prepared By: Don Krause

Date Prepared: 11/25/03

NA-Not Applicable

T-Total Dust

ND-Not Determined

R-Respirable Fraction

C-Ceiling Limit