Printing date 01/12/2018 Reviewed on 01/12/2018

1 Identification

· Product identifier

· Trade name: Potassium Hydroxide

25% Solution

· Article number: 217-00

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier: OFI Testing Equipment Inc. 11302 Steeplecrest Dr. Houston, TX 77065 (877) 837-8683

· Information department: techservices@ofite.com

· Emergency telephone number:

INFOTRAC USA - CANADA: 1-800-535-5053

INTERNATIONAL: 1-352-323-3500



2 Hazard(s) identification

· Classification of the substance or mixture



GHS05 Corrosion

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS05

GHS07

- · Signal word Danger
- · Hazard-determining components of labeling:

Potassium Hydroxide

· Hazard statements

Harmful if swallowed.

Causes severe skin burns and eye damage.

· Precautionary statements

Do not breathe dusts or mists.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Call a poison center/doctor if you feel unwell.

If swallowed: Rinse mouth. Do NOT induce vomiting.

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If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a poison center/doctor.

Specific treatment (see on this label).

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 3Fire = 0Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = 3Fire = 0

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous c	omponents:
---------------	------------

CAS: 1310-58-3 Potassium Hydroxide

22.0%

· Table of Nonhazardous Ingredients

CAS: 7732-18-5 Water

78.0%

4 First-aid measures

- · Description of first aid measures
- · General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- · After inhalation: In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing:

Immediately call a doctor.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.

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(Contd. of page 2)

· Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

· Environmental precautions:

Dilute with plenty of water.

Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

· PAC-1:	
CAS: 1310-58-3 Potassium Hydroxide	0.18 mg/m³
· PAC-2:	
CAS: 1310-58-3 Potassium Hydroxide	2 mg/m ³
· PAC-3:	
CAS: 1310-58-3 Potassium Hydroxide	54 mg/m ³

7 Handling and storage

- · Handling:
- · Precautions for safe handling No special precautions are necessary if used correctly.
- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s) No further relevant information available.

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8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

CAS: 1310-58-3 Potassium Hydroxide

REL Ceiling limit value: 2 mg/m³ TLV Ceiling limit value: 2 mg/m³

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

- · Breathing equipment: Not required.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· Body protection: Protective work clothing

9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Liquid Color: Colorless

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		(Contd. of page
Odor:	Odorless	
· Odor threshold:	Not determined.	
pH-value:	Not determined.	
· Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	100 °C (212 °F)	
Flash point:	Not applicable.	
Flammability (solid, gaseous):	Not applicable.	
Ignition temperature:		
Decomposition temperature:	Not determined.	
· Auto igniting:	Product is not selfigniting.	
Danger of explosion:	Product does not present an explosion hazard.	
Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
Vapor pressure at 20 °C (68 °F):	23 hPa (17.3 mm Hg)	
Density at 20 °C (68 °F):	1.261 g/cm³ (10.52305 lbs/gal)	
Relative density	Not determined.	
· Vapor density	Not determined.	
Evaporation rate	Not determined.	
Solubility in / Miscibility with		
Water:	Fully miscible.	
Partition coefficient (n-octanol/wate	e r): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
Solvent content:		
Water:	78.0 %	
VOC content:	0.00 %	
	0.0 g/l / 0.00 lb/gl	
Solids content:	0.0 %	
Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.

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· Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)

Oral LD50 1,241 mg/kg (rat)

CAS: 1310-58-3 Potassium Hydroxide

Oral LD50 500 mg/kg (ATE)

- · Primary irritant effect:
- · on the skin: Strong caustic effect on skin and mucous membranes.
- · on the eye:

Strong caustic effect.

Strong irritant with the danger of severe eye injury.

- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

 ${\it The product shows the following dangers according to internally approved calculation methods for preparations:}$

Harmful

Corrosive Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.

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- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.
- · Recommended cleansing agent: Water, if necessary with cleansing agents.

4 Transport information	
· UN-Number · DOT, IMDG, IATA	UN1814
· UN proper shipping name · DOT · IMDG, IATA	Potassium hydroxide, solution POTASSIUM HYDROXIDE SOLUTION
· Transport hazard class(es)	
\cdot DOT	
OCROSIVE 8	
· Class	8 Corrosive substances
· Label	8
W. W	
· Class	8 Corrosive substances
· Label	8
· Packing group	
· DOT, IMDG, IATA	II
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Corrosive substances
· Danger code (Kemler):	80 E A S B
· EMS Number: · Segregation groups	F-A,S-B Alkalis
· Segregation groups · Stowage Category	Aikaus A
· Segregation Code	SG35 Stow "separated from" acids.

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• Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

· Transport/Additional information:

 $\cdot DOT$

• Quantity limitations On passenger aircraft/rail: 1 L

On cargo aircraft only: 30 L

· IMDG

· Limited quantities (LQ) 1L

· Excepted quantities (EQ) Code: E2

Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml

· UN "Model Regulation": UN 1814 POTASSIUM HYDROXIDE, SOLUTION, 8, II

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

Potassium Hydroxide

Water

- · Proposition 65
- · Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- · Carcinogenic categories
- · EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

• GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

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(Contd. of page 8)

· Hazard pictograms





GHS05 G

- · Signal word Danger
- · Hazard-determining components of labeling:

Potassium Hydroxide

· Hazard statements

Harmful if swallowed.

Causes severe skin burns and eye damage.

· Precautionary statements

Do not breathe dusts or mists.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Call a poison center/doctor if you feel unwell.

If swallowed: Rinse mouth. Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a poison center/doctor.

Specific treatment (see on this label).

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact:
- · Date of preparation / last revision

01-12-2018: review SDS for accuracy. STN

Creation date for SDS 05-20-2014 LS

Revision 0.1, 05-04-2015: revised to correct emergency contact and technical contact information. STN 01/12/2018 / -

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

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VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1A: Skin corrosion/irritation – Category 1A Eye Dam. 1: Serious eye damage/eye irritation – Category 1

TIC