



Revision Number: 003.0

Issue date: 08/06/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE CLOVER 280 known as Clover Sil Carbide Grs Mix 280.	IDH number:	702080
Product type:	Sharpening compound	Item number:	39598_79509000
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	30 - 60
Silicon carbide	409-21-2	30 - 60
Tallow, calcium salt	68309-87-5	10 - 30
Silicon	7440-21-3	0.1 - 1
Cristobalite	14464-46-1	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms develop and persist, get medical attention.
Ingestion:	If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Carbon dioxide, foam, powder
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Wash thoroughly after handling.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates (petroleum), hydrotreated heavy naphthenic	5 mg/m ³ TWA mist 10 mg/m ³ STEL mist	5 mg/m ³ TWA mist 500 ppm (2,000 mg/m ³) PEL 5 mg/m ³ PEL Mist.	None	None
Silicon carbide	10 mg/m ³ TWA Inhalable fraction. 3 mg/m ³ TWA Respirable fraction. 0.1 FIBERS/CM ³ TWA Fiber.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust.	None	None
Tallow, calcium salt	None	None	None	None
Silicon	None	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust.	None	None
Cristobalite	0.025 mg/m ³ TWA Respirable fraction.	0.05 mg/m ³ TWA Respirable. 0.15 mg/m ³ TWA Total dust. 1.2 MPPCF TWA Respirable.	None	None

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid, paste
Color:	Gray
Odor:	Mild, Petroleum
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	285 - 900 °F (140.6 - 482.2 °C) None
Melting point/ range:	Not available.
Specific gravity:	1.3548
Vapor density:	Heavier than air.
Flash point:	> 93 °C (> 199.4 °F) Cleveland open cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Less than butyl acetate.
Solubility in water:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0 %; 0 g/l Essentially Zero
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Hydrocarbons Acrid smoke and fumes.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Stable

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Causes respiratory tract irritation.
Skin contact:	Causes skin irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates (petroleum), hydrotreated heavy naphthenic	None	Irritant
Silicon carbide	None	Nuisance dust
Tallow, calcium salt	None	No Records
Silicon	None	Irritant, Nuisance dust
Cristobalite	None	Carcinogen, Immune system, Kidney, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates (petroleum), hydrotreated heavy naphthenic	No	No	No
Silicon carbide	No	No	No
Tallow, calcium salt	No	No	No
Silicon	No	No	No
Cristobalite	Known To Be Human Carcinogen.	Group 1	No

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains / surface water / ground water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Lou Fabrizio, Regulatory Affairs Specialist
Issue date: 08/06/2014

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Revision Number: 003.0

Issue date: 05/13/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SIL GM 120 GRIT known as Clover Sil Carbide Grs Mix 120.	IDH number:	702079
Product type:	Sharpening compound	Item number:	39598_79504000
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

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3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	30 - 60
Silicon carbide	409-21-2	30 - 60
Tallow, calcium salt	68309-87-5	10 - 30

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms develop and persist, get medical attention.
Ingestion:	If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Carbon dioxide, foam, powder
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Wash thoroughly after handling.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

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Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates (petroleum), hydrotreated heavy naphthenic	5 mg/m3 TWA mist 10 mg/m3 STEL mist	5 mg/m3 TWA mist 500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None
Silicon carbide	10 mg/m3 TWA Inhalable fraction. 3 mg/m3 TWA Respirable fraction. 0.1 FIBERS/CM3 TWA Fiber.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Tallow, calcium salt	None	None	None	None

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination. Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid, Paste
Color:	Gray
Odor:	Mild, Petroleum
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available. Not available.
Boiling point/range:	141 - 482 °C (285.8 - 899.6 °F)
Melting point/ range:	Not available.
Specific gravity:	1.3548
Vapor density:	Heavier than air.
Flash point:	> 93 °C (> 199.4 °F) HST-US D09F; Flash/Fire Point By Cleveland Open Cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Less than butyl acetate.
Solubility in water:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0 %; 0 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Hydrocarbons Acrid smoke and fumes.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Stable

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Causes skin irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates (petroleum), hydrotreated heavy naphthenic	None	Irritant
Silicon carbide	None	Nuisance dust
Tallow, calcium salt	None	No Records

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates (petroleum), hydrotreated heavy naphthenic	No	No	No
Silicon carbide	No	No	No
Tallow, calcium salt	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains / surface water / ground water.

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Information provided is for unused product only.

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Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

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Identification number: None
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Prepared by: Lou Fabrizio, Regulatory Affairs Specialist
Issue date: 05/13/2014

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